## INTERNATIONAL SEARCH REPORT

International application No.

PCT/US04/26624

A. CLASSIFICATION OF SUBJECT MATTER					
IPC(7) : B28B 1/00, 3/00, 5/00; B29C 47/00; B29D 22/00, 23/00; B32B 1/08, 27/34 US CL : 428/474.7; 156/244.11; 264/634, 464, 477, 629, 512, 514					
According to International Patent Classification (IPC) or to both national classification and IPC  B. FIELDS SEARCHED					
Minimum documentation searched (classification system followed by classification symbols) U.S.: 428/474.7, 36.91, 35.7, 36.9, 474.4; 156/244.11; 264/634, 464, 477, 629, 512, 514					
Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched					
Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)					
				L."	
C. DOCUMENTS CONSIDERED TO BE RELEVANT					
Category *	Citation of document, with indication, where a			Relevant to claim No.	
A	US 5,480,690 A (STENGER et al) 02 January 1996 (02.01.1996), column 2, column 3, lines 28-56, column 4, lines 54-67.			1-28	
A	US 2002/0090472 A1 (SAVIC) 11 July 2002 (11.07.2002), paragraphs [008] - [0015], paragraph [0048].				
	•				
				·	
	r documents are listed in the continuation of Box C.		See patent family annex.		
	Special categories of cited documents:	"T"	later document published after the inte date and not in conflict with the applic	cation but cited to understand the	
of partici	it defining the general state of the art which is not considered to be ular relevance	"X"	principle or theory underlying the invo document of particular relevance; the		
	plication or patent published on or after the international filing date		considered novel or cannot be conside when the document is taken alone	red to involve an inventive step	
"L" documen establish specified	t which may throw doubts on priority claim(s) or which is cited to the publication date of another citation or other special reason (as )	uY"	document of particular relevance; the considered to involve an inventive ste	when the document is	
"O" documen	t referring to an oral disclosure, use, exhibition or other means		combined with one or more other such being obvious to a person skilled in th		
"P" document published prior to the international filing date but later than the priority date claimed		*&" document member of the same patent family			
Date of the actual completion of the international search		Date of mailing of the international search report			
10 January 2005 (10.01.2005)		25 JAN 2005			
Name and mailing address of the ISA/US  Mail Stop PCT, Atm: ISA/US			Authorized officer		
Commissioner for Patents		Michael C. Miggins			
P.O. Box 1450 Alexandria, Virginia 22313-1450		Telephone No. (571) 272-0987			
Facsimile No. (703) 305-3230					

Form PCT/ISA/210 (second sheet) (January 2004)